

Envirotech Clear

GC260

PRODUCT DESCRIPTION

Envirotech clear gelcoat is a high-quality cultured marble clear gelcoat. It is formulated for use in cultured marble manufacturing and in processes where excellent clarity and UV durability is required. It cures to an extremely tough, classic clear finish that resists staining and abrasion, meets ANSI Z124 standards and helps meet your emissions needs. This gelcoat is also designed to work over challenging mold releases and provide tack-free surfaces.

TYPICAL PHYSICAL CHARACTERISTICS

(ALL TESTS AT 77° F.)

Weight Per Gallon:	8.8 - 9.2 pounds
Viscosity:	2000 - 2400 cps., Brookfield LVT #4 @ 60 rpm
Thix Index:	5 .0 - 7.0
Gel Time:	9 - 12 Minutes; 2% MEKP @ 77° F
Flash Point:	88° Fahrenheit
% Monomer:	44% max (Note: Envirotech Clear Marble Gel Coats can be customized as low as 38%)

Values listed are typical indicators only.

Coating physical properties vary with usage and storage conditions.

APPLICATION SUGGESTIONS

Envirotech clear gelcoats are formulated for spray application as supplied. Thinning is not recommended. For catalyzation, use MEKP @ 2% for gel times of 9 - 12 minutes at 77° F. Do not catalyze at levels below 1-1/4% or above 3%. Apply in several thin overlapping coats rather than a single thick coat to help avoid sagging, porosity, solvent entrapment and other defects. Make sure the air pressure is adjusted properly and that the spray gun lines are free of solvent, water and oil. Apply to a thickness of 16 - 20 mils wet. Brush application is not recommended.

- Store containers indoors or under cover.
- Normal storage area temperature should be 65° F. - 80° F.
- Use only original containers full and sealed.
- Keep containers away from heating pipes or radiators.
- Use a "first-in-first-out" system of stock rotation to ensure use within 90-day period.

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The data on this sheet represent typical values. Since application variables are a major factor in product performance, this information should serve only as a general guide. Valspar assumes no obligation or liability for use of this information. UNLESS VALSPAR AGREES OTHERWISE IN WRITING, VALSPAR MAKES NO WARRANTIES, EXPRESS OR IMPLIED, AND DISCLAIMS ALL IMPLIED WARRANTIES INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE OR FREEDOM FROM PATENT INFRINGEMENT. VALSPAR WILL NOT BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES. Your only remedy for any defect in this product is the replacement of the defective product, or a refund of its purchase price, at our option. R-10-02