

Aztec LE

GC220

PRODUCT DESCRIPTION

Aztec LE Low Emission In-Mold Coatings are made to meet or exceed the emission standard for your manufacturing process. High elongation along with great UV resistance, blister resistance and low HAP content make Aztec LE one of the premier gel coats in today's marketplace. Aztec LE provides maximum protection for your FRP parts with minimal emissions.

TYPICAL PHYSICAL CHARACTERISTICS

(ALL TESTS AT 77° F.)

Weight Per Gallon:	11.0-11.9 Pounds
Viscosity:	15000-20000 cps. Brookfield LVF #4 @ 6 RPM
Thix Index:	5.0 - 7.0
Gel Time:	14.0 – 20.0 Minutes 1.8% MEKP
% HAPS:	33.0% Maximum

Values listed are typical indicators only.

Coating physical properties vary with usage and storage conditions.

APPLICATION SUGGESTIONS

Aztec LE is formulated for spray application as supplied. Thinning is not recommended. For catalyzation, use MEKP @ 1.8% for gel times of 14.0 - 20.0 minutes at 77° F. Do not catalyze at levels below 1.5% or above 2.5%. Apply in several thin overlapping coats rather than a single thick coat. This will help avoid sagging, porosity, solvent entrapment and other defects. Make sure the air pressure is adjusted properly, and that the spray gun lines are free of solvent, water and oil. Apply to a thickness of 18 - 25 mils wet. Brush application is not recommended.

- Store containers indoors or under cover.
- Normal storage area temperature should be 65 F. - 80 F.
- Use only original containers full and sealed.
- Keep containers away from heating pipes or radiators.
- Three component system
- Use a "first-in-first-out" system of stock rotation to ensure use within 90-day period.

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The data on this sheet represent typical values. Since application variables are a major factor in product performance, this information should serve only as a general guide. Valspar assumes no obligation or liability for use of this information. UNLESS VALSPAR AGREES OTHERWISE IN WRITING, VALSPAR MAKES NO WARRANTIES, EXPRESS OR IMPLIED, AND DISCLAIMS ALL IMPLIED WARRANTIES INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE OR FREEDOM FROM PATENT INFRINGEMENT. VALSPAR WILL NOT BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES. Your only remedy for any defect in this product is the replacement of the defective product, or a refund of its purchase price, at our option. R-10-02