

TECHNICAL DATA SHEET

EPS® 2535

Styrenated acrylic emulsion

MARKET SEGMENTS
Industrial Metal, Industrial OEM

DESCRIPTION

EPS® 2535 offers exceptional corrosion resistance without the use of anticorrosive pigments and additives. This resin provide paint formulators with a waterborne alternative to alkyd resins, which can be used for maintenance coatings and general product finishes on ferrous and non-ferrous metal, wood, and plastic substrates.

PROPERTIES

- Excellent gloss development and retention
- Excellent adhesion to ferrous and non-ferrous metal substrates
- Excellent early water resistance and broad solvent compatibility
- Allow formulators to use typical hydrophilic solvents (EB, DB), and hydrophobic solvents (DPnB, Texanol) for superior performance

COMMON APPLICATIONS Primer, Topcoat

Specifications	
Weight Solids	45.0 ± 0.7%
Weight/Gallon	8.70 ± 0.10
рН	7.5 - 8.5

Suggested Coalescing Solvent(s)
(% Solvent on Binder Solids – Pass 40°F LTC
Test)

DPnB, Texanol	25%
EB, DB	35%
PnB	30%

Typical Properties

Volume Solids	42.0 ± 0.7%
MFFT	56° C
Volatile(s)	Water

Suggested Formulations

EPS 2535 WHT ST1 - White High Gloss Enamel	
EPS 2535 WHT SP3 - 40 PVC White DTM Primer	
EPS 2535 WHT SG2 - White DTM Semi-Gloss (spray)	
EPS 2535 BLK ST1 - Black High Gloss DTM Enamel (spray)	
EPS 2535 ROX SP1 - 40 PVC Red Oxide Spray Primer	

Questions? Call EPS Customer Service @ 1-800-654-4242 / Email: info@eps-materials.com

4/9/2021

TECHNICAL SUPPORT: These guidelines are offered to assist the paint formulator in achieving the high performance properties noted and are offered for illustration purposes only; the paint formulator bears sole responsibility for the performance of the final coating product.

SDS: For details on health, safety and handling information, Safety Data Sheets (SDS) are available at www.epscca.com.

The data on this sheet represent typical values. Since application variables are a major factor in product performance, this information should serve only as a general guide. EPS assumes no obligation or liability for use of this information. UNLESS EPS AGREES OTHERWISE IN WRITING, EPS MAKES NO WARRANTIES, EXPRESS OR IMPLIED, AND DISCLAIMS ALL IMPLIED WARRANTIES INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR FREEDOM FROM PATENT INFRINGEMENT. EPS WILL NOT BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES. Your only remedy for any defect in this product is the replacement of the defective product, or a refund of its purchase price, at our option. Unless otherwise agreed in writing, all sales of EPS products are governed by the EPS Terms and Conditions of Sale, available at https://www.epscca.com/galleries/pdfs/salesterms.pdf.